

Sub B1

- a) a polyol,
- b) a polyisocyanate,
- c) a blowing agent comprising
  - 1) from about 5 to about 50 parts by weight of a C<sub>3</sub> and/or C<sub>4</sub> alkane
  - and
  - 2) from about 50 to about 95 parts by weight of cyclopentane,
- and optionally
- d) auxiliary additives.

- 12. The process of Claim 11 in which c) 1) is n-butane.
- 13. The process of Claim 11 in which c) 1) is isobutane.
- 14. The process of Claim 11 in which c) further includes from about 0.5 to about 4 parts by weight of water.
- 15. The process of Claim 11 in which c) further includes from about 1.5 to about 3 parts by weight of water.

- 16. The process of Claim 14 in which a) includes from about 5 to about 80 parts by weight of an aromatic amine initiated polyol.
- 17. The process of Claim 11 in which a) includes from about 5 to about 80 parts by weight of an aromatic amine initiated polyol.
- 18. The process of Claim 11 in which a) includes from about 20 to about 65 parts by weight of an aromatic amine initiated polyol.
- 19. A blowing agent composition comprising
  - a) from about 5 to about 50 parts by weight of a C<sub>3</sub> and/or C<sub>4</sub> alkane and
  - b) from about 50 to about 95 parts by weight of cyclopentane.

20. The process of Claim 19 in which a) is n-butane and/or isobutane.

21. A rigid polyurethane foam plastic produced by the process of Claim 11. - -